EcoBoost 3+ / 811045

Domestic Self Priming Pressure Boosting Pump



ClayTech 5 YEAR WARRANTY

ClayTech Pumps APPROVED FOR DRINKING WATER AS/NZS 4020

ClayTech Pumps COMPLIES TO AUSTRALIAN & NEW ZEALAND ELECTRICAL STANDARDS

1. Quick installation guide

Getting the basics right when you install your pump is the first step to ensuring reliable operation and a good service life

There is additional, more detailed information within the user manual

The pump should be grounded to prevent electical leakage and supplied via a leakage protection switch with a protection current not exceeding 30mA.

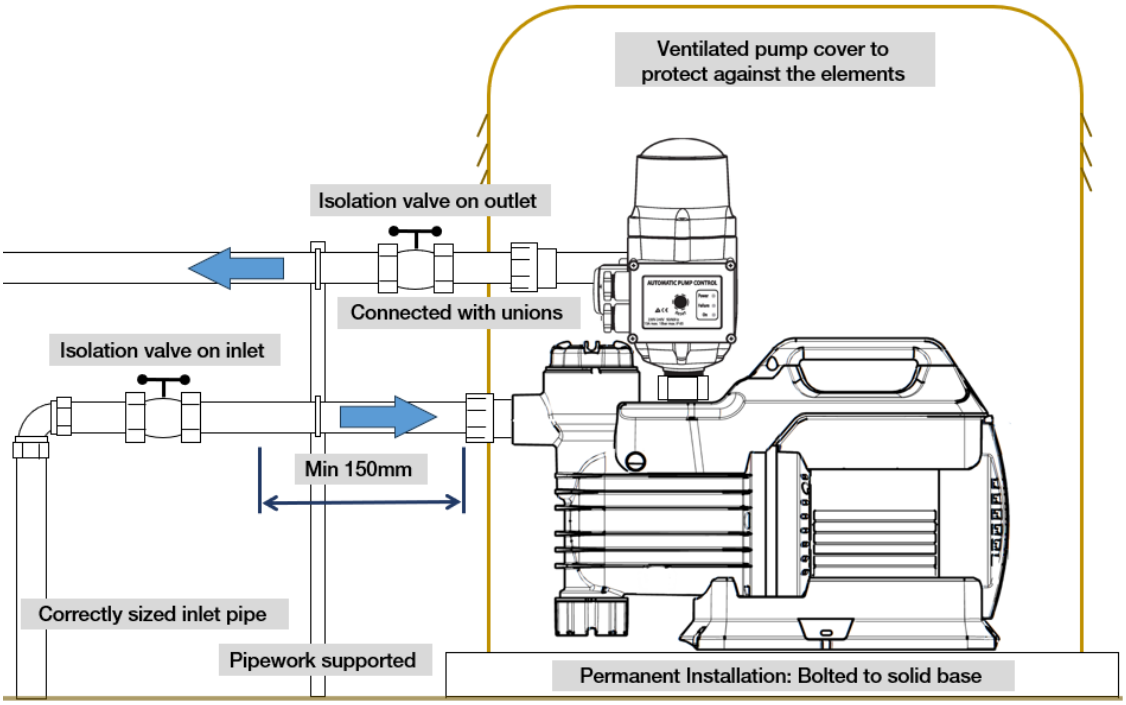
Avoid using extension cords

The pump turns on automatically when the system pressure falls to 1.5 bar

The pump turns off when flow falls below 1 litre per minute

To minimise excessive and unnecessary pump starts fit a 3, 8 or 18 litre pressure tank into the delivery pipe

Protect your pump from the weather



Suction pipe:

- 25 or 32mm inside suction rated pipe
- As short and straight as practical
- Tank fed – fit a non return valve and an inlet isolation valve
- Suction lift – fit a non return type foot valve

Fill the pump with water before running

2. Introduction

Thank you for choosing the **CLAYTECH EcoBoost3+** Pump.

The **EcoBoost3+ is a** Self-Priming centrifugal jet pump with excellent suction capacity, even when air is present in the water. Ideal for water supply and pressure boosting in houses. Suitable for small rural and gardening applications or for general ‘hobby’ activity. With compact sizing and a handy carry handle, EcoBoost3+ is portable and therefore suitable for emergency use such as drawing water from tanks or rivers.

3. Key Features

- Self-priming ‘jet’ type pump
- Inlet strainer with inspection lid
- Portable with large stable foot plate
- Automatic pump ‘Pressure Controller’ with adjustable start pressure
    - Dry run sensing and auto restart function when water supply is available.
    - Complete with pressure gauge and inbuilt non return mechanism.

4. Symbols used in this manual

	Warning - Electrical safety
	Warning – Potential consequences of use outside of intended application(s). Includes environmental condition warnings.
	Mandatory warning
	Warning to disconnect power
	Read carefully

5 Contents

1. **Quick installation guide** 2
2. **Introduction** 3
3. **Key Features** 3
4. **Symbols used in this manual** 3
5 **Contents** 4
6. **Standards and Approvals** 4
7. **Warnings** 5
8. **Technical Specifications** ..... 7 - 8
9. **Assembly** 7
10. **Installation** ..... 9 - 10
11. **Operation** 10
12. **Maintenance and Cleaning** 11
13. **Trouble Shooting** 12
14. **Warranties – Terms and Conditions** 13

6. Standards and Approvals

SAA APPROVALS	**SAA Approvals** is accredited by the Joint Accreditation Service of Australia and New Zealand (JAS-ANZ) as a third party certification body to issue of Certificates of Approval for declared and non-declared electrical equipment that has proven to comply with the safety requirements of the applicable Australian Standard.
ClayTech Pumps APPROVED FOR DRINKING WATER AS/NZS 4020	Pumps that carry the **AS/NZ4020 Drinking Water Approval** demonstrate compliance with requirements of Australia & New Zealand Standards of products that come into contact with water intended for human consumption. This approval also ensures that the water coming from the pump will not be contaminated by toxic materials or metals. It also means the water will not support the growth of micro-organisms and will not cause a change in taste or appearance.
CE	**CE marking** is a certification mark that indicates conformity with health, safety and environment. The CE marketing represents a manufacturer's declaration that products comply with the EU's New Approach Directives. These directives not only apply to products within the EU but also for products that are manufactured in or designed to be sold in the EEA.

7. Warnings

	Read the manual carefully before starting and retain for future reference.
	Prior to starting installation or maintenance, the controller must be disconnected from the power supply and pressure relieved from the system including controller, pump and associated pipework.
	Any changes or modification to the wiring must be carried out by suitably qualified personnel.
	A qualified electrician should correctly size and install circuit breakers to protect the power supply. The fitment of additional surge protection is recommended. Australian Electrical Regulations 2002 state this MUST include an IM = 30mA safety switch
	This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
	The pump must never be carried, lifted or allowed to operate suspended from the power cable; use the handle provided.
	The pump is not designed to support the load from connecting pipework. All pipework must be supported in some other manner.
	Never open the cover while the controller is connected to electrical supply.
	Never connect AC power to the output terminals of the controller as this will cause damage to the controller not covered under warranty.

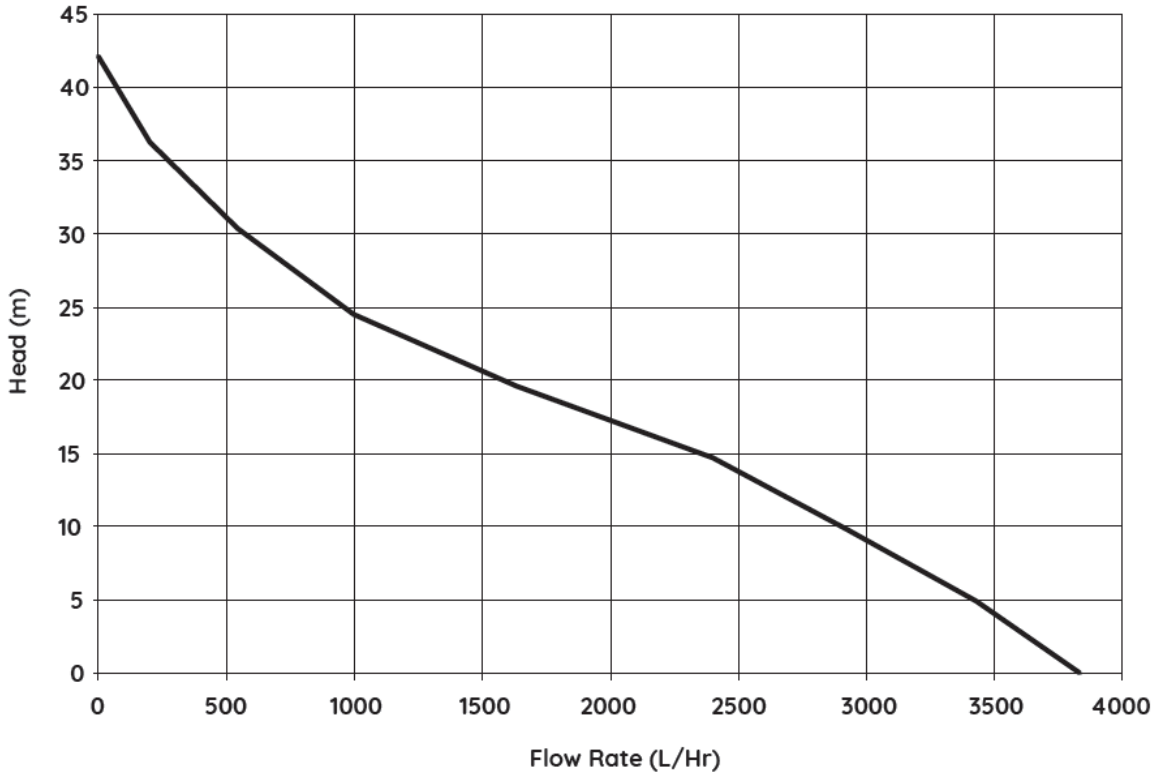
8. Technical Specifications

Electrical data	**Rated P2 power (W)**	420W
	Rated voltage	220V-240V
	Mains frequency (Hz)	50Hz
	Rated current	3.45 A @ 230V
	Power cable type	HS-05
	Capacitor (uF)	20uf
Hydraulic data	**Max flow (lpm / m3/h)**	63 lpm / 3.7 m3/h
	Max head (m)	43m
	Start Pressure (Bar)	Default cut-in 2.2 bar Adjustable 1.5 to 2.2 bar
	Stop Condition	Cut out on no flow <1.2 lpm
	Max suction depth (m/min)	8m/<3min
Range of use	**Length of power cable (m)**	1.5m
	Motor protection level	Class F
	Protection class	IPX4
	Impellers	Single, Technopolymer
	Filter	Integrated, 1mm particles
	Liquid temperature range (°C)	3°C to 35°C
	Environmental temperature (°C)	-10°C to 40°C
	Max diameter of particle	2mm
	Motor	Air cooled, 2 pole
	Outlet	1” BSP
	Package dimension	455 x 175 x 292mm
Weight	**Gross weight (kg)**	9kg

This pump must never be used to pump salt water, sewage, flammable, corrosive or explosive liquids (e.g. petroleum oil, petrol, and thinners), grease, oils or foodstuffs.

If the pump has been used with substances that tend to form a deposit, or with water containing chlorine, rinse it after use with a strong jet of water to prevent formation of deposits or encrustations which could reduce the performance of the pump.

8. Technical Specifications con't



Most domestic applications find 2.0 – 4 bar pressure sufficient.

9. Assembly

The controller must be fitted to the pump before use.

- Unpack the pump and the controller.
  Dispose of the packaging carefully
- Remove the strainer cap to allow the controller to rotate freely into place.
- Apply a GENEROUS amount of thread tape to the thread on the bottom of the controller. A watertight seal must be achieved without the controller thread bottoming in the pump thread
- **The controller orientation must match this image to allow for strainer removal**
- Once the pump is connected to all piping, water can be added through the strainer port and the strainer cap refitted



- Connect the 3-pin plug from the pump to the socket of the controller.
- Plug the controller 3-pin plug into the electrical outlet. *Avoid using extension cords*

10. Installation

The suction line is one of the most important aspects of any pump installation. Up to 90% of pump problems encountered are related to the suction line.

SUCTION LINE (Inlet pipe)

General rules

- Locate the pump as close to the water source as possible.
- Keep the suction line as short and straight as practical with a minimum of fittings, joins or elbows to minimise the risk of air leaks and to keep water friction low. Ensure the suction pipe is suitable and won't deform.
- Ensure there is at least 150mm of straight pipe entering the pump. Never fit an elbow directly to the pump inlet
- It is CRITICAL that the inlet piping is at least the same size as the inlet port (25mm)

Tank fed (water level higher than the pump)

- Fit an isolating valve (minimum 1" valve) to the outlet of the water tank. A ball valve is recommended for this application due to their superior reliability and fast action.
- 25mm inside diameter flexible suction hose a minimum of 300m long is recommended when connecting to a water tank. The flexible hose compensates for any movement in the installation that may occur.

Suction lift (water level lower than the pump)

- If the pump is located above the level of the water, a one-way valve (foot-valve) must be installed on the end of the suction line.
- To prevent the formation of air pockets, the suction hose must slope slightly upwards towards the pump.

DISCHARGE LINE (Outlet pipe)

- The **minimum** recommended discharge line is 20mm inside diameter pipe.
- If an elbow has to be fitted to the top of the controller, use a 25mm inside diameter elbow first then use a reducer to reduce friction losses.
- Small diameter pipes result in friction losses and can result is disappointing performance
- When fitting a discharge line to a garden tap, ensure that the tap is attached to either a wall or post as a permanent fixture and there is at least one metre of line between the pump and the tap. This will allow the controller to operate most efficiently.
- Avoid installing taps or connections directly above pump as this can allow water to be discharged directly onto the pump's motor in the event of a leak.

10. Installation con't

GENERAL INSTALLATION NOTES

Install the pump as close to the water source as practical and where it is easily accessible

Use plumbing fittings that make removal of pump for servicing possible.

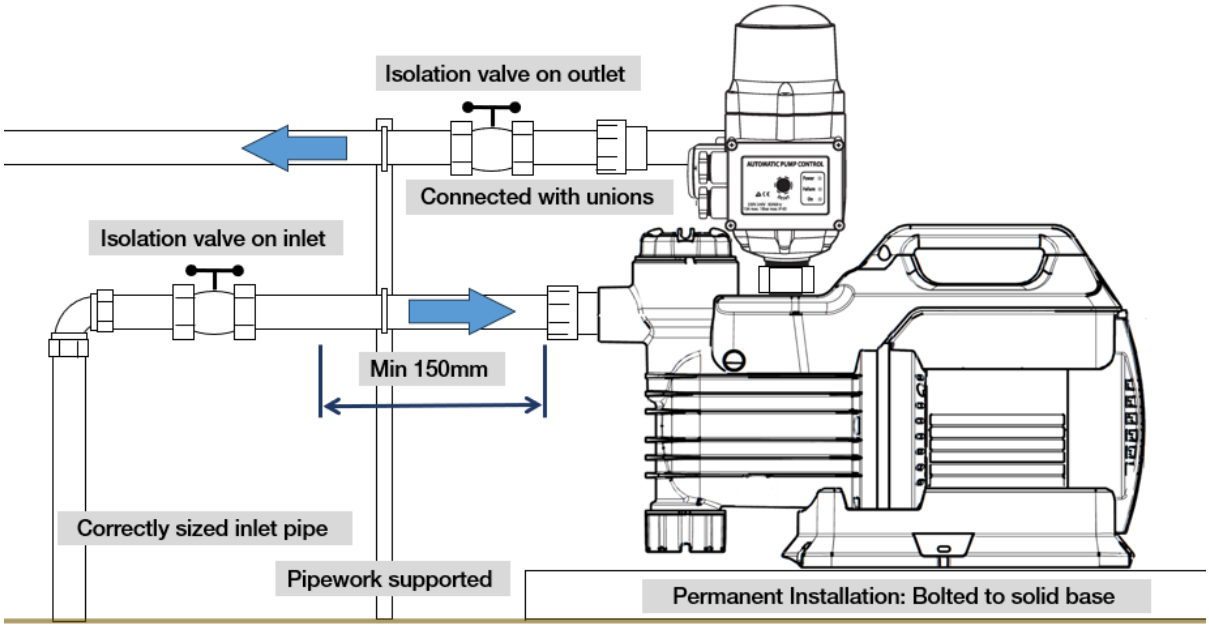
Fitting inlet and outlet isolation valves will aid pump servicing or removal but also allows for fault diagnosis.

Protect the pump from weather, flooding or insect infestation.

If the region is frost-prone, protect the pump against freezing.

The pump unit is an electrical apparatus and therefore must be protected against moisture. Environmental temperature should not exceed 40ºC





Never run the pump before filling with water.

Running dry will damage the pump and void warranty.

Should water weep between the pump and controller thread it will be necessary to remove the controller and reseal the connection.

Sealing must NOT be achieved by bottoming the controller thread into the pump thread. Doing so risks breaking the pump body or controller and is not covered under warranty

11. Operation

The pump controller will not start if the highest point of water delivery exceeds a vertical height of 15 meters above the pump.

INITIAL START UP AND PRIMING

Before putting the system into operation, fill the pump and suction line via the pre-filter lid. Loosen the air bleed bung to allow air to escape.

If the level of the water to be pumped is below the level of the pump, ensure that the suction line is equipped with a non-return type foot-valve.

Starting

1. Open a tap slightly to allow air to escape and the water to flow when the pump starts.
2. Connect the pump unit to the electrical power outlet and turn the power on. The **'POWER'** LED will be on.
3. The pump starts automatically and the LED 'ON' will be on, indicating that the pump is operating. Allow the pump to operate for approximately 30 seconds to remove all air that may be in the system.
4. Close the tap. The pump should stop after approximately 20 seconds.

The pump controller will start the pump automatically when the pressure falls below the cut-in setting. Default cut-in is 2.2 bar.

The pump will run continuously until the controller senses that flow has fallen below approx. 1.2 liters per minute.

The controller protects the pump whenever there is low pressure but no flow of water when the is pump running. The prevents possible damage to the pump.

An alarm state is indicated by the **FAILURE** LED on the front of the controller.

Dry Run Protection and Auto Restart



If no water has been pumped due to priming problems or a lack of water in the tank, the **FAILURE** LED will illuminate and the controller will turn the pump off.
After 24 hours, the pump will restart automatically and repeat the process.

The pump can be restarted by pressing the **RESET** button, or by turning the main power supply off then on at any time.

Frost Precautions

In regions that experience freezing temperatures or the risk of frost, the pump must be protected and not allowed to fall below 2ºC.
If unused for long periods of time it is good practice to drain the pump

12. Maintenance and Cleaning

In normal circumstances the pump does not require any type of maintenance other than regular checks for leaks and cleaning to remove dust, spiderwebs etc

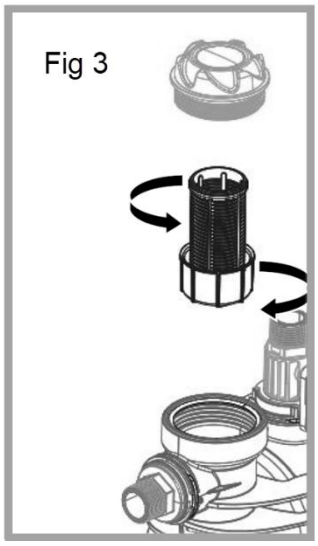
In the event of repairs or maintenance the pump must be disconnected from the power supply and the water supply isolated before starting.

When restarting the pump, ensure that it has been correctly reassembled, so as not to create a risk for persons and property.

Cleaning the suction filter

- Switch off the electric power supply to the pump
- Close the inlet isolation valve (if fitted)
- Drain the pump by opening the drainage bung
- Unscrew the cover of the filter chamber, with your hands or with an appropriately sized flat bladed screwdriver
- Extract the filter cartridge
- Rinse the cartridge under running water and clean with a soft brush
- Reinstall the filter into the pump
- Refill the pump with water before fitting the filter cap
- Open the isolation valve before turning the power back on





Fitting a modest 2, 8 or 18 litre pressure tank to the outlet/discharge line will prevent frequent and unnecessary pump restarts. The tank will improve the pump operation, reduce electrical energy energy wasteage

Set pressure tank precharge to 66% of the max system pressure

13. Trouble Shooting



Before taking any troubleshooting action, disconnect the pump from the power supply (i.e. remove the plug from the socket).

EcoBoost3+		
Problem	Possible Cause	Suggested Action
Pump doesn't stop once all taps/outlets are closed	There may be a leak in the pipe system (>1.2 lpm)	Close the discharge pipe isolation valve. If the pump stops after approx. 20 sec then the issue is a small water demand / leak somewhere. Check all pipework for leaks on both suction and discharge side of pump. Pressure test using a gauge if necessary. Any small leak from a connection, tap or leaking toilet etc. may cause a problem.
Pump starts but goes to failure (**Lack of Water** light on)	Pump has not primed or there is no water to pump	Re-prime pump. Make sure there is sufficient water to pump and no blockage in suction line. Press RESET button and try again.
Pump doesn't start and no LED's illuminated on the controller	No power to unit	Check power outlet is turned on. Check electrical connection and ensure electrical power is working.
Pump starts and stops repeatedly	The system is losing pressure due to a small leak in the system	Check all pipework for leaks on suction and discharge side of pump. Pressure test using a gauge if necessary. Any small leak from a connection, tap or leaking toilet will cause a problem. Fitting a small pressure tank (2 – 18 litres) will reduce pump start frequency
The pump 'hums' but the motor does not start	Check the condition of the capacitor.	Replace the capacitor.
The motor does not start but makes no noise.	Look for possible blockages or jamming in the pump or motor	Remove the blockage or obstruction



White International is not responsible for the consequences of any unauthorized repairs and changes.

If the supply cord is damaged, the pump should be returned to White International or one of its Authorised Service Agents (contact www.whiteint.com.au or www.whiteint.co.nz) for repair in order to avoid potential injury/electrical shock.

14. Warranties – Terms and Conditions

This warranty is given in addition to the consumer guarantees found within the Australian Competition and Consumer Act 2010 (Cth) for goods purchased in Australia and the Consumer Guarantees Act 1993 NZ for goods purchased in New Zealand:

1) White International Pty Ltd / White International NZ Ltd (White International) warrant that all products distributed are free from defects in workmanship and materials, for their provided warranty period as indicated on the top or opposite side of this document. Subject to the conditions of the warranty, White International will repair any defective products free of charge at the premises of our authorised service agents throughout Australia and New Zealand if a defect in the product appears during the warranty period. If you believe that you have purchased a defective product and wish to make a claim under this warranty, contact us on our Sales Hotline on 1300 783 601, or send your claim to our postal address or fax line below and we will advise you as to how next to proceed. You will be required to supply a copy of your proof of purchase to make a claim under this warranty.

2) This warranty excludes transportation costs to and from White International or its appointed service agents and excludes defects due to non-compliance with installation instructions, neglect or misuse, inadequate protection against the elements, low voltage or use or operation for purposes other than those for which they were designed. For further information regarding the suitability of your intended application contact us on our Sales Hotline on 1300 783 601. If you make an invalid claim under this warranty, the original product will be sent back to you unrepaired.

3) This warranty refers only to products sold after the 1st January 2012, and is not transferable to another product type and only applies to the original owner, purchaser or end user, and is in addition to the consumer guarantees found within the Competition and Consumer Act 2010 (Cth) for goods purchased in Australia and the Consumer Guarantees Act 1993 (NZ) for goods purchased in New Zealand.

4) Our goods come with guarantees that cannot be excluded under the Australian Consumer Law. You are entitled to a replacement or refund for a major failure and for compensation for any other reasonably foreseeable loss or damage. You are also entitled to have the goods repaired or replaced if the goods fail to be of acceptable quality and the failure does not amount to a major failure. 3 YEAR WARRANTY

5) To the fullest extent permitted by law, White International excludes its liability for all other conditions or warranties which would or might otherwise be implied at law. To the fullest extent permitted by law, White International's liability under this warranty and any other conditions, guarantees or warranties at law that cannot be excluded, including those in the Competition and Consumer Act 2010 (Cth), is expressly limited to: (a) in the case of products, the replacement of the product or the supply of equivalent product, the payment of the cost of replacing the product or of acquiring an equivalent product or the repair of the product or payment of the cost of having the product repaired, is at the discretion of White International or a 3rd party tribunal elected under the Competition and Consumer Act 2010 (Cth) for goods purchased in Australia and the Consumer Guarantees Act 1993 (NZ) for goods purchased in New Zealand; and

6) To the fullest extent permitted by law, this warranty supersedes all other warranties attached to the product or its packaging.

7) In the case of services, supplying the services again or the payment of the cost of having the services supplied again, is at the discretion of White International or a 3rd party tribunal elected under the Competition and Consumer Act 2010 (Cth) for goods purchased in Australia and the Consumer Guarantees Act 1993 (NZ) for goods purchased in New Zealand. 8) Our warranty commences from the date of purchase of the above mentioned pumps. Proof of purchase is required before consideration under warranty is given.

Record your date of purchase in the space below and retain this copy for your records.

Date of Purchase .....**Model Purchased** .....

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Please always refer to our website for further technical information & new product innovations

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